



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3245-2
Job Sheet 187363



Part No: D3245-2

Job Qty: 8 ea

Part Name: Panel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 3,4 IPP A 04.07.07 New issue KJ/JLM IPP Rev:b ECN 1052 07-10-31 DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs	12/17/18	12/17/18	0.00	1.21	Waterjet - Flow		SC 18/12/09
110	QC	8 pcs	12/17/18	12/17/18	0.00	0.00	QC2 Waterjet-1		SC 18/12/09
120	QC	8 pcs	12/17/18	12/17/18	0.00	0.00	QC8-2		38 DAS 9-89
130	Brake NC	8 pcs	12/17/18	12/17/18	0.14	3.48	Brake NC 1		9-89 DAS 36 9-89
140	QC	8 pcs	12/17/18	12/17/18	0.00	0.00	QC5		38 9-89
150	Packaging	8 pcs	12/17/18	12/17/18	0.00	0.00	Packaging3		DAS 28 9-89
160	QC21-SA	8 Ea	12/17/18	12/17/18	0.00	0.00	QC21		21 9-89

Part Op 100 - 1-Cut as per Dwg D3245 ****prog.D3245-1/-2****
Descriptions: 130 - 1- C'sink as per Dwg D3245 3- DEBURR

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	6.4320 sf (.804 ea)	100-Waterjet - Flow - 1	FM 136896

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S22GA	6	140	0

Part Specifications

Specifications could not be found.

Plex 12/3/18 10:49 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

DART
AEROSPACE
Tainer No: S136361
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com
CANADA
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Dart Aerospace Ltd.



Part No: D3245-2
No: 187363
Batch No: S136361

Actions: Various STCs
Date: 12/10/18